

Description

rbs Structural Adhesive is a thixotropic, solvent free epoxy bedding mortar ideal for bonding a wide range of building materials to one another e.g. concrete, brick, metal, stone and wood.

rbs Structural Adhesive has a high level of mechanical integrity and exhibits excellent bonding characteristics even under damp conditions. rbs Structural Adhesive is easy to mix and apply and requires no primer.

Advantages

- High strength.
- Excellent adhesion to most building materials.
- Bonds to damp substrates.
- Low odour.
- Non-slump.
- Thixotropic nature facilitates application in both vertical overhead locations.
- Very good chemical properties and cohesive strength.
- Resistant to water, weathering and a wide range of chemicals.
- No primer required.
- Creep resistant.
- Easy to trowel.

Uses

- rbs Structural Adhesive is a versatile thixotropic mortar being particularly suitable for bedding tiles and fixing slip bricks to concrete.
- rbs Structural Adhesive may also be used for thin section concrete repairs and bolt fixing in walls or overhead.

Directions For Use

Surface preparation - Concrete substrates shall be sound, clean and free from dust, dirt, grease, oils, laitance and other contaminants. A roughened or profiled surface will ensure optimum adhesion. Mild steel and other metallic substrates shall be degreased, power wire brushed, or grit blasted and vacuumed free from dust. Other substrates shall be sound, clean and free from dust, dirt, grease, oil and any oxidised surface layer.

Mixing - The Resin Component and Hardener Component shall be thoroughly mixed together using a stiff spatula or a slow speed drill with paddle attachment until a uniform grey mixture has been produced.

Application - The application of rbs Structural Adhesive is best achieved using a spatula, trowel or serrated trowel depending on the area to be treated.

• **Bonding Surfaces Together:**
rbs Structural Adhesive should be applied to each of the two surfaces to be bonded. The surfaces are then pushed together to achieve the required bond thickness. Excess adhesive should be removed and the joint protected from movement until the resin has set.

• **Patch Repairs:**
Scrape or 'knife in' the rbs Structural Adhesive and finish with trowel, palette knife or spatula. Once set any repairs can be sanded to profile.

Note: For more inaccessible areas, rbs Structural Adhesive may be placed into empty cartridges and injected/'gunned' into place using a standard sealant gun.

Equipment cleaning - Clean equipment with a proprietary cleaner prior to curing of the mortar.

Curing - rbs Structural Adhesive will be hard dry following 6-8 hours cure @ 20°C. At higher temperatures this period will be reduced and at lower temperatures this period will be increased. Allow 7 days for optimum mechanical properties and full chemical resistance.

Technical Data

Pot Life @ 20°C	50 minutes
Appearance	Light grey
Specific Gravity	1.5g/cm ³
Compressive Strength	30MPa (1 day @ 20°C) 60MPa (7 days @ 20°C)
Tensile Strength	8N/mm ²
Moisture Resistant	<0.4% increase @ 28 days (BS 6319: part 8)
Lap Shear Strength to Grit Blasted Steel	12MPa
Shrinkage on Curing	Negligible
Hold Up	>15mm
Application Temperature Range	3°C - 40°C

Packaging

rbs Structural Adhesive is supplied in 5kg/3ltr containers.

Storage

Store in dry conditions at temperatures between 10°C and 25°C. Protect from frost. rbs Structural Adhesive has a minimum of 12 months shelf life when stored in original, unopened containers in accordance with manufacturer's instructions.

Health & Safety

When working with rbs Structural Adhesive suitable protective clothing, eye/face protection and gloves should be worn. Areas where this product is being applied must be well ventilated.

For further health and safety information, please refer to the relevant Safety Data Sheet.

Important Note

Whilst all reasonable care is taken in compiling technical data on the Company's products, all recommendations or suggestions regarding the use of such products are made without guarantee, since the conditions of use are beyond the control of the Company.

It is the responsibility of the customer to satisfy themselves that each product is fit for the purpose for which they intend to use it. Ensure that the actual conditions of use are suitable, and that in the light of our continual research and development programme, the information relating to each product has not been superseded.

The information given on this sheet is, to the best of our knowledge, true and accurate. No guarantee of the results implied, or any loss or damage arising out of this material, however, are possible as the conditions of application are beyond our control. This is not withstanding any liability arising from the Consumer Protection Act 1987 and the Health & Safety at Work Act. Health and Safety data is available on this product and should be referred to prior to its use

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Resapol Ltd

Unit D4, Moss Industrial Estate, Walter Leigh Way,
Leigh, Lancashire WN7 3PT

T 0800 083 1942 E sales@resapol.com

www.resapol.com